

Gummipaint

Code: 6715. ...

FLEXIBLECOATING FOR RUBBER DINGHIES

- HIGH ADHESION
- EXCELLENT FLEXIBILITY
- DURABLE
- QUICK DRYING

CHARACTERISTICS

Suitable for painting neoprene, rubber fabric, PVC, Hypalon, etc. This product has excellent levelling and flexibility while at the same time maintaining maximum adherence. Gummipaint is highly resistant to the marine environment, to immersion in salt and fresh water and to ultraviolet rays.

*The indicated value is the average of available colors.

TECNICAL DATA

Curing mechanism:	thinner evaporation
Specific weight:	1,00 ± 0,02 Kg/L
Solid By Volume:	23* %
Flash Point:	+24 °C
Appearance:	semiglossy
Colour:	see colour chart
Packaging:	0,375 litres

SURFACE PREPARATION

Degrease with Detersil, rinsing with fresh water to completely remove the wax used in the manufacture of rubber materials. Repeat this step several times until the surface to be painted is no longer water-repellent. The surface should be thoroughly sanded with 120-150 grade abrasive cloth and then cleaned with a rag to remove any trace of dust.

APPLICATION

Carefully stir the product before using. It can be applied by brush or by spray.

Brush application, use Thinner 6380 up to a maximum of 5-10% by volume. Do not overlap the brush strokes too much, in order to avoid excessive softening of the previously applied coating.

Spray application, use paint with Thinner 6380 up to a maximum 30-50% by volume following back side indications.

Apply two coats waiting at least 6 hours between coats. There are no problems with adhesion between coats, even if more than 6 hours elapse. It is recommended that the boat be slightly deflated during application.

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APPLICATION DATA

Drying time before use (20 °C):	24 hours
Pot Life (20 °C):	/
Application temp. min/ max:	+5/+35 °C
Hardener:	/
Mixing ratio by volume:	/
Mixing ratio by weight:	/
Thinner:	6380
Wet film thickness per coat:	150 µ
Dry film thickness per coat:	35 µ
Theoretical coverage per coat:	6,6 m ² /L
Minimum covering time (20 °C):	6 hours
Maximum covering time (20 °C):	/
Number of coats:	2

NOTES

Spray application data	Conventional	Airless
Fluid tip orifice	1,7 mm	
Air pressure	3 - 3,5 atm.	
Compression ratio	/	

SAFETY RULES

Adequate ventilation must be provided when applying this product in a confined area and during the subsequent drying period. The product contains solvents which could form an explosive mixture when combined with air and exposed to a naked flame, spark or electrostatic discharge. The use of goggles, masks and protective clothing is recommended.

DISCLAIMER The information in this data sheet is based on accurate laboratory tests and practical experience, which guarantee the quality of the product if used according to our recommendations. The data contained herein are liable to modification as a result of continuous product development. We do not accept any liability arising from use not in accordance with our recommendations, unless authorized specifically by the Veneziani Technical Services. This edition annuls and replaces all previous issues.