

Moby Dick TF

Code: 6955. ...

Light blue Dark blue Black Red

TIN-FREE SELF-POLISHING ANTIFOULING

- TIN-FREE
- HIGH ANTIFOULING PERFORMANCE
- PROGRESSIVE SOLUBILITY
- SUITABLE FOR PROFESSIONAL USE

CHARACTERISTICS

Self-polishing, tin-free antifouling formulated with special biocides and cuprous oxide, which provide long-term and durable protection for boat hulls.

The formulation of this antifouling provides progressive and constant solubility of the coating during the whole immersion period. This product has been designed as an alternative to self-polishing tin-based antifouling and well suited for fishing vessels and work boats. Not suitable for boats made of aluminium.

* DARK BLUE - solids by volume: 50%

TECNICAL DATA

Curing mechanism:	thinner evaporation
Specific weight:	1,90 ± 0,02 Kg/L
Solid By Volume:	41% *
Flash Point:	+ 35 °C
Appearance:	semiglossy
Colour:	light blue, dark blue, black, red
Packaging:	10 litres

SURFACE PREPARATION

- **New gel-coat (GRP) boats** : degrease with Detersil and wash down with fresh water. If traces of mould-release agents are still present, sand with 400 grade sanding paper until the gel-coat is slightly mat. Apply Adherglass or Adherpox as primer.
- **New wooden boats** : Sand with 80 -120 grade sanding paper. Apply Ticoprene Yachting, Ticoprene AL or Adherpox as primer.
- **New steel boats** : grit-blasting to Sa 2½ or, as an alternative, disc-sanding to St 3 is recommended. Apply Unikote Yachting PRO or Adherpox as primer.

Aged antifouling shall be high pressure washed and sanded or scraped in order to eliminate loose layers, blistering or other defects of the existing coating system. If the existing antifouling is unknown, complete removal of the old coatings is recommended or, as an alternative, a sealer such as Ticoprene Yachting or Ticoprene AL should be applied. It is recommended that old antifouling is completely removed every 3-4 years with the stripper Aqualstrip.

APPLICATION

Stir the product until completely homogeneous. Apply an even coat. Two coats with a total dry film thickness of 100µm are recommended (practical coverage per coat 5-6 m²/l).

For spray application, if necessary, add up to 5% Thinner 6470. The minimum drying before launching is 24 hours after application of the last coat. For better protection apply a third coat to the boot-top and the rudder.

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APPLICATION DATA

Drying time before use (20 °C):	24 hours
Pot Life (20 °C):	/
Application temp. min/ max:	+5/+35 °C
Hardener:	/
Mixing ratio by volume:	/
Mixing ratio by weight:	/
Thinner:	6470
Wet film thickness per coat:	120 µ
Dry film thickness per coat:	50 µ
Theoretical coverage per coat:	7,7 m ² /L
Minimum covering time (20 °C):	12 hours
Maximum covering time (20 °C):	/
Number of coats:	2

NOTES

Spray application data	Conventional	Airless
Fluid tip orifice	1,4/1,7 mm	0.018/0.021 inch
Air pressure	3,0/3,5 atm.	/
Compression ratio	/	30:1

For spray application the following safety rules must be complied with.

SAFETY RULES

Adequate ventilation must be provided when applying this product in a confined area and while it is drying. The use of goggles, masks, gloves, and protective clothing is recommended when sanding, in order to avoid inhaling the dust and during paint application. Always wet sand. The product contains solvents which could form an explosive mixture when combined with air and exposed to a naked flame, spark or electrostatic discharge.

DISCLAIMER The information in this data sheet is based on accurate laboratory tests and practical experience, which guarantee the quality of the product if used according to our recommendations. The data contained herein are liable to modification as a result of continuous product development. We do not accept any liability arising from use not in accordance with our recommendations, unless authorized specifically by the Veneziani Technical Services. This edition annuls and replaces all previous issues.

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White

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- PROGRESSIVE SOLUBILITY
- SUITABLE FOR PROFESSIONAL USE
- SUITABLE FOR ALUMINIUM

CHARACTERISTICS

Self-polishing, tin-free antifouling formulated with special biocides and cuprous compounds, which provide long-term and durable protection for boat hulls.

The formulation of this antifouling provides progressive and constant solubility of the coating during the whole immersion period. This product has been designed as an alternative to self-polishing tin-based antifouling and well suited for fishing vessels and work boats.

Suitable for boats made of aluminium .

TECNICAL DATA

Curing mechanism:	thinner evaporation
Specific weight:	1,63 ± 0,02 Kg/L
Solid By Volume:	36 %
Flash Point:	+ 35 °C
Appearance:	semiglossy
Colour:	white
Packaging:	10 litres

SURFACE PREPARATION

- **New gel-coat (GRP) boats** : degrease with Detersil and wash down with fresh water. If traces of mould-release agents are still present, sand with 400 grade sanding paper until the gel-coat is slightly mat. Apply Adherglass or Adherpox as primer.

- **New wooden boats** : Sand with 80 -120 grade sanding paper. Apply Ticoprene Yachting, Ticoprene AL or Adherpox as primer.

- **New steel boats** : grit-blasting to Sa 2½ or, as an alternative, disc-sanding to St 3 is recommended. Apply Unikote Yachting PRO or Adherpox as primer.

- **New light alloy boats** : grit-blasting to Sa 2½ or, as an alternative, disc-sanding to St 3 is recommended. Apply Adherpox as primer.

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APPLICATION

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