Wood Gloss

Code: **6706.001**

GLOSSY WOOD FINISH

- HIGH GLOSS
- WEATHER RESISTANT
- EXCELLENT LEVELLING
- FOR INSIDE AND OUTSIDE

CHARACTERISTICS

A clear, two-pack, glossy varnish. Exceptionally resistant to atmospheric agents and the marine environment. Excellent levelling and resistance to abrasion. Enhances the beauty of the wood without problems of varnish shrinkage. Particularly recommended for the treatment of visible wood surfaces both inside and outside. No suitable for surfaces which are continuously immersed. Apply several coats to obtain the best results in corrosive industrial or marine environments.

TECNICAL DATA

Curing mechanism:	thinner evaporation and chemical reaction
Specific weight:	1.02 ± 0,02 Kg/L
Solid By Volume:	38 %
Flash Point:	+33 °C
Appearance:	glossy
Colour:	clear
Packaging:	0,75 litres

SURFACE PREPARATION

Old stripped wood: sand and clean the surface. Only use Fibrodur if the wood is very dry.
New wood: sand and wipe the dust from the surface. Prime with a coat of Fibrodur. Never apply to wet wood.
High resistance system : on new or stripped wood, apply two coats of Resina 2000, sanding between coats.

APPLICATION

Mix the base, pouring in the hardener while still stirring. Apply a uniform thickness with cross-strokes, brushing the last coat in the direction of the grain of the wood. The excellent levelling creates a highly reflective and glossy surface even when applied with a brush. The recommended system consists of 8 coats of Wood Gloss with 8 hour intervals between coats. To obtain good results, sand with fine grade 300-600 abrasive paper between coats. Where Wood Gloss is applied directly to bare wood, the first coat must be thinned by 20% with Thinner 5780 i order to impregnate the surface. Successive coats must contain progressively less thinner until the final coat which is undiluted.

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APPLICATION DATA

Drying time before use (20 °C):	3 days
Pot Life (20 °C):	3 hours
Application temp. min/ max:	+5/+35 °C
Hardener:	**6706.999**
Mixing ratio by volume:	4:1
Mixing ratio by weight:	80:20
Thinner:	5780
Wet film thickness per coat:	50 µ
Dry film thickness per coat:	20 µ
Theoretical coverage per coat:	19,0 m²/L
Minimum covering time (20 °C):	8 hours
Maximum covering time (20 °C):	48 hours
Number of coats:	6 - 12

NOTES

Spray application data	Conventional	Airless
Fluid tip orifice	1,2/1,5 mm	
Air pressure	2,0/3,0 atm.	
Compression ratio	/	

SAFETY RULES

Adequate ventilation must be provided when applying this product in a confined area and during the subsequent drying period. The product contains solvents which could form an explosive mixture when combined with air and exposed to a naked flame, spark or electrostatic discharge. The wearing of goggles, masks and protective clothing is recommended.

DISCLAIMER The information in this data sheet is based on accurate laboratory tests and practical experience, which guarantee the quality of the product if used according to our recommendations. The data contained herein are liable to modification as a result of continuous product development. We do not accept any liability arising from use not in accordance with our recommendations, unless authorized specifically by the Veneziani Technical Services.This edition annuls and replaces all previous issues.

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